

COMPRESSOR PARTS									
DESCRIPTION		110-125GMX	QTY	160-195GMX	QTY	55-60GMX	QTY	75-85GMX	QTY
KIT, SHAFT SEAL		391-00451M-000	1	391-00452M-000	1	391-00471M-000	1	391-00471M-000	1
KIT INCLUDES:									
SEAL, SHAFT		390-004510-040	1	390-004510-040	1	390-004710-055	1	390-004710-055	1
O-RING, SHAFT SEAL COVER		390-004510-041	1	390-004200-066	1	390-004710-053	1	390-004710-053	1
INSTRUCTION, SHAFT SEAL REPLACEMENT		037-000018-000	1	037-000018-000	1	037-000018-000	1	037-000018-000	1
KIT, SHAFT SEAL HNBR		391-N0451M-000	1	391-N0452M-000	1	391-N0471M-000	1	391-N0471M-000	1
SENSOR, POSITION		390-004200-L53	1	390-004200-L53	1	390-004200-L53	1	390-004200-L53	1
INSERT, SOLENOID VALVE - LOAD/UNLOAD (N.C.)		390-004500-007	2	390-004500-007	2	390-004500-007	2	390-004500-007	2
INSERT, SOLENOID VALVE - SFC (N.O.)		390-004500-008	1	390-004500-008	1	390-004500-008	1	390-004500-008	1
O-RING, SOLENOID VALVE INSERT		390-004200-058	2	390-004200-058	2	390-004200-058	2	390-004200-058	2
COIL, SOLENOID VALVE (LOAD/UNLOAD OR VI CONTROL)	24VDC	390-004260-307	4	390-004260-307	4	390-004260-307	4	390-004260-307	4
	120VAC	390-004260-305	4	390-004260-305	4	390-004260-305	4	390-004260-305	4
	230VAC	390-004260-306	4	390-004260-306	4	390-004260-306	4	390-004260-306	4
ELEMENT, SUCTION STRAINER		390-004540-001	1	390-004540-002	1	390-004770-001	1	390-004770-001	1
O-RING, STRAINER COVER		390-004220-066	1	390-004290-048	1	390-004520-032	1	390-004520-032	1
O-RING, STRAINER, INTERNAL		390-004200-058	1	390-004200-058	1	390-004200-058	1	390-004200-058	1
O-RING, STRAINER ELEMENT		390-004200-067	1	390-004260-064	1	390-N04200-063	1	390-N04200-063	1
INSERT, SOLENOID VALVE - BOOSTER OR VI CONTROL (N.C.)		390-004500-007	2	390-004500-007	2	390-004500-007	2	390-004500-007	2
O-RING, SOLENOID VALVE INSERT		390-004200-058	2	390-004200-058	2	390-004200-058	2	390-004200-058	2
COIL, SOLENOID VALVE (HOT GAS TO SUCTION VALVE)	24VDC	390-004260-307	1	390-004260-307	1	390-004260-307	1	390-004260-307	1
	120VAC	390-004260-305	1	390-004260-305	1	390-004260-305	1	390-004260-305	1
	240VAC	390-004260-306	1	390-004260-306	1	390-004260-306	1	390-004260-306	1
MODULE, SUCTION CHECK VALVE		390-004540-003	1	390-004540-004	1	390-004770-002	1	390-004770-002	1
PACKAGE COMPONENTS									
COALESCER, OIL SEPARATOR:									
20" VESSEL		010-100120-001	2	010-100120-001	2	010-100120-001	1	010-100120-001	1
24" VESSEL		010-100120-001	6	010-100120-001	6	N/A		N/A	
O-RING, COALESCER COVER									
20" VESSEL		520-003590-000	1	520-003590-000	1	520-003590-000	1	520-003590-000	1
24" VESSEL		520-003590-000	3	520-003590-000	3	N/A		N/A	
O-RING, MANWAY									
		520-003560-013	1	520-003560-013	1	520-003560-013	1	520-003560-013	1
CARTRIDGE, OIL HEATER (Ø20 VESSEL)	120VAC	715-005040-120	1	715-005040-120	1	715-005040-120	1	715-005040-120	1
	240VAC	715-005040-240	1	715-005040-240	1	715-005040-240	1	715-005040-240	1
CARTRIDGE, OIL HEATER (Ø24-36 VESSEL)	120VAC	715-005040-120	2	715-005040-120	2	N/A		N/A	
	240VAC	715-005040-240	2	715-005040-240	2	N/A		N/A	
OIL FILTER, SPIN ON		130-000910-002	1	130-000910-002	1	130-000910-002	1	130-000910-002	1

DESCRIPTION		110-125GMX	QTY	160-195GMX	QTY	55-60GMX	QTY	75-85GMX	QTY
SWITCH, LOW OIL LEVEL	24VDC	746-120001-001	1	746-120001-001	1	746-120001-001	1	746-120001-001	1
	120VAC	745-001850-120	1	745-001850-120	1	745-001850-120	1	745-001850-120	1
	240VAC	745-001850-240	1	745-001850-240	1	745-001850-240	1	745-001850-240	1
ELEMENT, OIL STRAINER (USED W/ OIL PUMP ONLY)		370-013960-002	1	370-013960-002	1	370-013960-002	1	370-013960-002	1
KIT, MECHANICAL SHAFT SEAL (OIL PUMP)		290-N05070-001	1	290-N05070-001	1	290-N05070-001	1	290-N05070-001	1
O-RING, OIL PUMP FLANGES		520-N03700-000	2	520-N03700-000	2	520-N03700-000	2	520-N03700-000	2
VALVE, RELIEF - OIL PUMP		290-N05080-001	1	290-N05080-001	1	290-N05080-001	1	290-N05080-001	1
VALVE, COMBO		370-015090-000	1	370-015090-000	1	370-015090-000	1	370-015090-000	1
VALVE, DRAIN		370-015130-000	1	370-015130-000	1	370-015130-000	1	370-015130-000	1
MOTOR GREASE, 3600 RPM		560-000970-000	1	560-000970-000	1	560-000970-000	1	560-000970-000	1
MOTOR GREASE, GREATER THAN 3600 RPM		560-000970-001	1	560-000970-001	1	560-000970-001	1	560-000970-001	1
INTELLISOC									
MOTOR FOR INTELLISOC VALVE		370-013380-601	1	370-013380-601	1	370-013380-601	1	370-013380-601	1
KIT, DISASSEMBLY		370-013390-020	1	370-013390-020	1	370-013390-020	1	370-013390-020	1
CONTROL MODULE FOR INTELLISOC VALVE	20-A33	370-013380-203	1	370-013380-203	1	370-013380-203	1	370-013380-203	1
	20-A	370-013380-200	1	370-013380-200	1	370-013380-200	1	370-013380-200	1
	20-B66	370-013380-204	1	370-013380-204	1	370-013380-204	1	370-013380-204	1
	20-B	370-013380-201	1	370-013380-201	1	370-013380-201	1	370-013380-201	1
MODULE, SOLENOID VALVE		370-013450-020	1	370-013450-020	1	370-013450-020	1	370-013450-020	1
COIL, SOLENOID VALVE	24VDC	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1
	120VAC	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1
	240VAC	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1
STRAINER ELEMENT		370-E13440-020	1	370-E13440-020	1	370-E13440-020	1	370-E13440-020	1
SIGHT GLASS		370-013430-038	1	370-013430-038	1	370-013430-038	1	370-013430-038	1
EXTERNAL OIL COOLING									
ELEMENT, THERMOSTATIC 130°F	1"	370-003520-130	1	370-003520-130	1	370-003520-130	1	370-003520-130	1
	1-1/4" & 1-1/2"	370-003240-130	1	370-003240-130	1	370-003240-130	1	370-003240-130	1
O-RING, THERMAL ELEMENT	1"	370-003510-000	1	370-003510-000	1	370-003510-000	1	370-003510-000	1
O-RING, BODY		370-003390-000	1	370-003390-000	1	370-003390-000	1	370-003390-000	1
KIT, SPARE PARTS	1-1/4" & 1-1/2"	370-028090-001	1	370-028090-001	1	370-028090-001	1	370-028090-001	1
VALVE, HYDROSTATIC RELIEF		370-006290-100	1	370-006290-100	1	370-006290-100	1	370-006290-100	1
ECONOMIZER VALVE STATION									
COIL, SOLENOID VALVE	24VDC	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1
	120VAC	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1
	240VAC	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1

DESCRIPTION		110-125GMX	QTY	160-195GMX	QTY	55-60GMX	QTY	75-85GMX	QTY
MODULE, REGULATOR	ICS20-5	370-013570-001	1	370-013570-001	1	370-013570-001	1	370-013570-001	1
	ICS20-10	370-013570-002	1	370-013570-002	1	370-013570-002	1	370-013570-002	1
	ICS25-15	370-013570-003	1	370-013570-003	1	370-013570-003	1	370-013570-003	1
	ICS25-20	370-013570-004	1	370-013570-004	1	370-013570-004	1	370-013570-004	1
	ICS25-25	370-013570-005	1	370-013570-005	1	370-013570-005	1	370-013570-005	1
	ICS32	370-013570-006	1	370-013570-006	1	370-013570-006	1	370-013570-006	1
	ICS40	370-013570-007	1	370-013570-007	1	370-013570-007	1	370-013570-007	1
	ICS50	370-013570-008	1	370-013570-008	1	370-013570-008	1	370-013570-008	1
	ICS65	370-013570-009	1	370-013570-009	1	370-013570-009	1	370-013570-009	1
STRAINER ELEMENT		370-013960-002	1	370-013960-002	1	370-013960-002	1	370-013960-002	1
INSTRUMENTATION									
DESCRIPTION		PART NUMBER	QTY	PART NUMBER	QTY	PART NUMBER	QTY	PART NUMBER	QTY
TRANSDUCER, PRESSURE 4-20mA, 0-200 PSIA		745-007000-200	1	745-007000-200	1	745-007000-200	1	745-007000-200	1
TRANSDUCER, PRESSURE 4-20mA, 0-500 PSIG		745-007000-500	1	745-007000-500	1	745-007000-500	1	745-007000-500	1
CABLE, TRANSDUCER		010-02214A-000	1	010-02214A-000	1	010-02214A-000	1	010-02214A-000	1
CONNECTOR, DIN FORM A WITH AMPLIFIER AND LED, 24VDC ONLY		735-120250-001	1	735-120250-001	1	735-120250-001	1	735-120250-001	1
TEMP PROBE, OIL SEPARATOR (REPLACEMENT)		746-120080-102	1	746-120080-102	1	746-120080-102	1	746-120080-102	1
TEMP PROBE, INLET OIL (REPLACEMENT)		746-120080-106	1	746-120080-106	1	746-120080-106	1	746-120080-106	1
TEMP PROBE, DISCHARGE (REPLACEMENT)		746-120080-110	1	746-120080-110	1	746-120080-107	1	746-120080-107	1
TEMP PROBE, SUCTION (REPLACEMENT)		746-120080-105	1	746-120080-105	1	746-120080-105	1	746-120080-105	1

The recommended spare parts listing represents those items GEA Refrigeration North America, Inc. believes to be prudent customer selections for continued operation with minimum downtime during routine or emergency maintenance.