

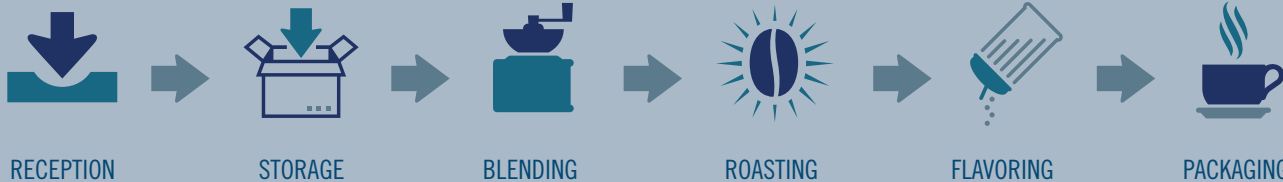


LEADING COFFEE PLANT PROVIDER

FROM CONCEPT TO COMPLETION, STELLAR HAS THE RESOURCES TO DESIGN AND IMPLEMENT ALL THE FACETS OF YOUR COFFEE PRODUCTION PLANT

Stellar has the knowledge of the coffee process that you need to get your plant designed, built, commissioned and into peak-operation. We are the only company to have designed and built two roasting plants for Starbucks, and are the chosen partner for multiple other coffee companies.

WE CAN HELP DESIGN YOUR PROCESS FROM RECEIVING TO FINAL PACKAGING:



BEVERAGE INDUSTRY EXPERTS

More than 30 percent of our business is in the beverage industry, so you can trust that we will deliver a product that exceeds your expectations.

36,000,000 SQ. FT. BEVERAGE FACILITIES BUILT IN THE LAST 10 YEARS

1,000,000 SQ. FT. COFFEE FACILITIES BUILT IN THE LAST 5 YEARS

EXPERTISE ACROSS THE BOARD



Published in over **65** articles as industry experts in the last **3** years

BUSINESS IN THE:

30% Beverage Industry

OUR IN-HOUSE CAPABILITIES

- Automation & Controls
- Building Envelope
- Design-Build
- Integrated Design
- Master Planning
- Process Engineering
- Packaging

TAKING SOLUTIONS FURTHER®

OUR BUSINESS & MANUFACTURING STRATEGIES, AS WELL AS OUR PROCESS ENGINEERING EXPERTISE, ENSURES THAT OUR DESIGNS ARE COST-EFFECTIVE AND PRODUCTIVE.

PROCESS ENGINEERING SERVICES

- Process Project Development
- Process & Packaging Design & Engineering
- Equipment Specification & Procurement
- Line Layouts/Process or Packaging
- Electric/Controls
- Equipment Installation
- Start-Up & Commissioning

BUSINESS PLANNING & MANUFACTURING STEPS

- Business Planning
- Facility Evaluation
- Definition of Current and Future State
- Manufacturing Analysis & Strategy



WE DESIGN & BUILD FACILITIES TO MEET SAFETY, QUALITY, FOOD (SQF3) AND BRITISH RETAIL CONSORTIUM (BRC) STANDARDS.

RENOVATIONS

If you want to renovate or expand an existing facility, we have the expertise to modify the inside of your plant so that you get a more efficient design. We have the knowledge and the capability to disassemble, relocate, resemble and re-install all equipment, including roasters. In addition, we can integrate the controls of any new equipment with the existing the equipment to ensure maximum productivity.

We can also upgrade your building to make sure it is up to date with the highest standards of safety and quality.



STELLAR.NET

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For more information on Stellar's comprehensive strategic planning capabilities, contact Todd Allsup, Division Vice President, Corporate Sales, at **904.899.9339** or **tallsup@stellar.net**.