

COMPRESSOR PARTS													
DESCRIPTION	230 / 290GLX	QTY	340GLX	QTY	400 / 475GLX	QTY	565GLX	QTY	675 / 800GLX	QTY	1025 / 1435GLXB	QTY	
KIT, SHAFT SEAL	391-00422M-000	1	391-00422M-000	1	391-00424M-000	1	391-00424M-000	1	391-00426M-000	1	391-00428M-000	1	
KIT INCLUDES:													
SEAL, SHAFT	390-004200-052	1	390-004200-052	1	390-004300-052	1	390-004300-052	1	390-004300-052	1	390-004280-052	1	
O-RING, SHAFT SEAL COVER	390-004200-066	2	390-004200-066	2	390-004220-066	2	390-004220-066	2	390-004220-066	2	390-004280-065	3	
INSTRUCTION, SHAFT SEAL REPLACEMENT	037-000016-000	1	037-000016-000	1	037-000016-000	1	037-000016-000	1	037-000016-000	1	037-000016-000	1	
KIT, SHAFT SEAL HNBR	391-N0422M-000	1	391-N0422M-000	1	391-N0424M-000	1	391-N0424M-000	1	391-N0426M-000	1	391-N0428M-000	1	
SENSOR, POSITION	390-004200-L53	1	390-004200-L53	1	390-004200-L53	1	390-004200-L53	1	390-004200-L53	1	390-004200-L53	1	
VALVE, BLOCK 4-WAY - LOAD/UNLOAD	390-004260-301	1	390-004260-301	1	390-004260-301	1	390-004260-301	1	390-004260-301	1	390-004260-301	1	
VALVE, BLOCK 2-WAY - VI CONTROL	390-004260-304	1	390-004260-304	1	390-004260-304	1	390-004260-304	1	390-004260-304	1	390-004260-304	1	
COIL, SOLENOID VALVE (LOAD/UNLOAD OR VI CONTROL)	120VAC	390-004260-305	4	390-004260-305	4	390-004260-305	4	390-004260-305	4	390-004260-305	4	390-004260-305	4
	230VAC	390-004260-306	4	390-004260-306	4	390-004260-306	4	390-004260-306	4	390-004260-306	4	390-004260-306	4
	24VDC	390-004260-307	4	390-004260-307	4	390-004260-307	4	390-004260-307	4	390-004260-307	4	390-004260-307	4
PACKAGE COMPONENTS													
COALESCER, OIL SEPARATOR:													
20" VESSEL	010-100120-001	2	010-100120-001	2	N/A		N/A		N/A		N/A		
24" VESSEL	010-100120-001	6	010-100120-001	6	010-100120-001	6	010-100120-001	6	N/A		N/A		
30" VESSEL	010-100120-001	8	010-100120-001	8	010-100120-001	8	010-100120-001	8	010-100120-001	8	010-100120-001	8	
36" VESSEL	010-100120-001	14	010-100120-001	14	010-100120-001	14	010-100120-001	14	010-100120-001	14	010-100120-001	14	
O-RING, COALESCER COVER													
20" VESSEL	520-003590-000	1	520-003590-000	1	N/A		N/A		N/A		N/A		
24" VESSEL	520-003590-000	3	520-003590-000	3	520-003590-000	3	520-003590-000	3	N/A		N/A		
30" VESSEL	520-003590-000	4	520-003590-000	4	520-003590-000	4	520-003590-000	4	520-003590-000	4	520-003590-000	4	
36" VESSEL	520-003590-000	7	520-003590-000	7	520-003590-000	7	520-003590-000	7	520-003590-000	7	520-003590-000	7	
O-RING, MANWAY	520-003560-013	1	520-003560-013	1	520-003560-013	1	520-003560-013	1	520-003560-013	1	520-003560-013	1	
O-RING, DISCHARGE CHECK VALVE	520-003520-001	1	520-003520-001	1	520-003520-001	1	520-003520-001	1	520-003520-001	1	520-003520-001	1	
CARTRIDGE, OIL HEATER (Ø20 VESSEL)	120VAC	715-005040-120	1	715-005040-120	1	N/A		N/A		N/A		N/A	
	240VAC	715-005040-240	1	715-005040-240	1	N/A		N/A		N/A		N/A	
CARTRIDGE, OIL HEATER (Ø24-36 VESSEL)	120VAC	715-005040-120	2	715-005040-120	2	715-005040-120	2	715-005040-120	2	715-005040-120	2	715-005040-120	
	240VAC	715-005040-240	2	715-005040-240	2	715-005040-240	2	715-005040-240	2	715-005040-240	2	715-005040-240	
CARTRIDGE, OIL FILTER (PER HOUSING)	H.S.	010-022510-150	1	010-022510-150	1	010-022510-200	1	010-022510-200	1	010-022510-250	1	N/A	
	BSTR.	010-022510-150	1	010-022510-150	1	010-022510-150	1	010-022510-150	1	010-022510-150	1	010-022510-200	
CARTRIDGE, OIL STRAINER	H.S.	010-022510-153	1	010-022510-153	1	010-022510-203	1	010-022510-203	1	010-022510-253	1	N/A	
	BSTR.	010-022510-153	1	010-022510-153	1	010-022510-153	1	010-022510-153	1	010-022510-153	1	010-022510-203	
O-RING OIL FILTER / STRAINER COVER (PER HOUSING)	520-003530-001	1	520-003530-001	1	520-003530-001	1	520-003530-001	1	520-003530-001	1	520-003530-001	1	
KIT, MECHANICAL SHAFT SEAL (OIL PUMP)	H.S.	290-N05010-002	1	290-N05010-002	1	290-N05010-002	1	290-N05010-002	1	290-N05010-002	1	N/A	
	BSTR.	290-N05010-001	1	290-N05010-001	1	290-N05010-002	1	290-N05010-002	1	290-N05010-002	1	290-N05010-002	
O-RING, OIL PUMP CONNECTION	520-003540-048	2	520-003540-048	2	520-003540-048	2	520-003540-048	2	520-003540-048	2	520-003540-048	2	
SUCTION STRAINER ELEMENT	010-022760-001	1	010-022760-001	1	010-022760-002	1	010-022760-002	1	010-022760-003	1	010-022640-010	1	
SUCTION STRAINER O-RING, COVER	390-004220-066	1	390-004220-066	1	390-004260-072	1	390-004260-072	1	390-004280-071	1	520-003580-380	1	
SUCTION, STRAINER O-RING, ELEMENT	390-004200-064	1	390-004200-064	1	390-004220-066	1	390-004220-066	1	390-004260-072	1	520-003580-340	1	
SUCTION STRAINER O-RING, (HOT GAS)	N/A		N/A		N/A		N/A		N/A		520-003540-012	2	

DESCRIPTION		230 / 290GLX	QTY	340GLX	QTY	400 / 475GLX	QTY	565GLX	QTY	675 / 800GLX	QTY	1025 / 1435GLXB	QTY
COIL, SOLENOID VALVE (HOT GAS TO SUCTION VALVE)	120VAC	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1
	240VAC	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1
	24VDC	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1
VALVE, SOLENOID PILOT (HOT GAS TO SUCTION VALVE)		370-013540-000	1	370-013540-000	1	370-013540-000	1	370-013540-000	1	370-013540-000	1	370-013540-000	1
MODULE, SOLENOID VALVE (HOT GAS TO SUCTION VALVE)		370-013570-002	1	370-013570-002	1	370-013570-002	1	370-013570-002	1	370-013570-002	1	370-013570-002	1
KIT, SERVICE/INSPECTION (HOT GAS TO SUCTION VALVE)		370-018670-001	1	370-018670-001	1	370-018670-001	1	370-018670-001	1	370-018670-001	1	370-018670-001	1
VALVE, COMBO		370-015090-000	1	370-015090-000	1	370-015090-000	1	370-015090-000	1	370-015090-000	1	370-015090-000	1
VALVE, DRAIN		370-015130-000	1	370-015130-000	1	370-015130-000	1	370-015130-000	1	370-015130-000	1	370-015130-000	1
MOTOR GREASE		560-000970-000	1	560-000970-000	1	560-000970-000	1	560-000970-000	1	560-000970-000	1	560-000970-000	1
INTELLISOC													
MOTOR FOR INTELLISOC VALVE		370-013380-601	1	370-013380-601	1	370-013380-601	1	370-013380-601	1	370-013380-601	1	370-013380-601	1
KIT, DISASSEMBLY		370-013390-020	1	370-013390-020	1	370-013390-020	1	370-013390-020	1	370-013390-020	1	370-013390-020	1
CONTROL MODULE FOR INTELLISOC VALVE	H.S.	370-013380-201	1	370-013380-201	1	370-013380-201	1	370-013380-201	1	370-013380-201	1	N/A	
	BSTR.	370-013380-200	1	370-013380-200	1	370-013380-200	1	370-013380-200	1	370-013380-200	1	370-013380-200	1
MODULE, SOLENOID VALVE		370-013450-020	1	370-013450-020	1	370-013450-020	1	370-013450-020	1	370-013450-020	1	370-013450-020	1
COIL, SOLENOID VALVE	120VAC	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1
	240VAC	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1
	24VDC	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1
STRAINER ELEMENT		370-E13440-020	1	370-E13440-020	1	370-E13440-020	1	370-E13440-020	1	370-E13440-020	1	370-E13440-020	1
SIGHT GLASS		370-013430-038	1	370-013430-038	1	370-013430-038	1	370-013430-038	1	370-013430-038	1	370-013430-038	1
EXTERNAL OIL COOLING													
ELEMENT, THERMOSTATIC 120°F	H.S.	370-003360-120	1	370-003360-120	1	370-003360-120	1	370-003360-120	1	370-003360-120	2	N/A	
	BSTR.	370-003360-120	1	370-003360-120	1	370-003360-120	1	370-003360-120	1	370-003360-120	1	370-003360-120	1
O-RING, THERMAL ELEMENT (PER ELEMENT)		370-003230-001	1	370-003230-001	1	370-003230-001	1	370-003230-001	1	370-003230-001	1	370-003230-001	1
O-RING, COVER (PER ELEMENT)		520-003540-095	1	520-003540-095	1	520-003540-095	1	520-003540-095	1	520-003540-095	1	520-003540-095	1
ECONOMIZER VALVE STATION													
COIL, SOLENOID	120VAC	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1	370-013320-120	1	N/A	
	240VAC	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	370-013320-A40	1	N/A	
	24VDC	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1	370-013320-124	1	N/A	
MODULE, REGULATOR		370-013570-006	1	370-013570-007	1	370-013570-007	1	370-013570-008	1	370-013570-008	1	N/A	
STRAINER ELEMENT		370-E13330-050	1	370-E13330-050	1	370-E13330-050	1	370-E13330-050	1	370-E13330-050	1	N/A	
INSTRUMENTATION													
TRANSDUCER, PRESSURE 4-20mA, 0-200 PSIA		745-007000-200	1	745-007000-200	1	745-007000-200	1	745-007000-200	1	745-007000-200	1	745-007000-200	1
TRANSDUCER, PRESSURE 4-20mA, 0-500 PSIG		745-007000-500	1	745-007000-500	1	745-007000-500	1	745-007000-500	1	745-007000-500	1	745-007000-500	1
CABLE, TRANSDUCER		010-02214A-000	1	010-02214A-000	1	010-02214A-000	1	010-02214A-000	1	010-02214A-000	1	010-02214A-000	1
CONNECTOR, DIN FORM A WITH AMPLIFIER AND LED, 24VDC ONLY		735-120250-001	1	735-120250-001	1	735-120250-001	1	735-120250-001	1	735-120250-001	1	735-120250-001	1
TEMP PROBE, OIL SEPARATOR (REPLACEMENT)		746-120080-102	1	746-120080-102	1	746-120080-102	1	746-120080-102	1	746-120080-102	1	746-120080-102	1
TEMP PROBE, INLET OIL (REPLACEMENT)		746-120080-107	1	746-120080-107	1	746-120080-107	1	746-120080-107	1	746-120080-107	1	746-120080-107	1
TEMP PROBE, DISCHARGE (REPLACEMENT)		746-120080-104	1	746-120080-104	1	746-120080-104	1	746-120080-104	1	746-120080-104	1	746-120080-104	1
TEMP PROBE, SUCTION (REPLACEMENT)		746-120080-103	1	746-120080-103	1	746-120080-103	1	746-120080-103	1	746-120080-103	1	746-120080-103	1

The recommended spare parts listing represents those items GEA Refrigeration North America, Inc. believes to be prudent customer selections for continued operation with minimum downtime during routine or emergency maintenance.